

I. Foreword	(Krüssmann)	VIII
II. Apparatus Designs		
II.1 Plate Heat Exchangers		1
The plate heat exchanger – (most) effective technique for rational heat exchange	(Dietrich/Schenker)	2
Gasketed plate heat exchangers	(Julian Peschel)	16
Classification of Welded Plate Heat Exchangers	(Thorsten Klahm)	22
Fully welded plate heat exchangers	(Uwe Benda)	32
Semi-welded plate heat exchangers	(Uwe Benda)	36
II.2 Plate & Shell Heat Exchangers		41
Plate & Shell – Heat Exchangers with a fluid (or product) as the primary heat transfer medium and a fluid as the secondary medium	(Dr. Jonathan Pascoe/Siegfried Lück)	42
Plate & Shell Heat Exchangers	(Thomas Bieler/Mike Hallmann)	52
Fully welded plate heat exchanger	(Pentii Raunio)	62
II.3 Spiral Heat Exchangers		73
Spiral Heat Exchangers	(Dipl.-Ing. Markus Lentz)	74
II.4 Block Heat Exchangers		89
Annular groove and wavy groove heat exchangers made of graphite	(P. Neumann)	90
II.5 Microstructure Heat Exchanger		97
Microstructure Heat Exchangers: an overview	(J.Brandner/Klaus Schubert)	98
Rectangular channels for microtechnical apparatus	(Dr. Carmine Raffa/Dr. Olaf Stange)	114
Micro heat exchanger with a wire cloth structure	(Richard Balzer BSc)	122
III. Plate structurization		127
Economical plate heat exchanger system with high functionality	(Ralf Hartmann/Mario Wetzky)	128
IV. Material Technology		133
IV.1 Copper		133
Compact heat exchangers made of copper materials	(Dr. Ing. Ladjı Tikana)	134
IV.2 Tantalum		143
Tantalum heat exchangers – solutions for corrosive processes	(Holger Flemig)	144
IV.3 Graphite		150
Impervious Graphite	(Holger Flemig)	150
IV.4 Ceramics		153
Innovative Plate Heat Exchangers of Sintered Silicon Carbide Ceramic	(Dr. Frank Meschke)	154

IV.6 Plastics		165
Spiral Heat Exchangers of Polymer Materials	(B. Mast / H. Schulaks)	166
V. Surface Technology		177
Conditioning and reconditioning of heat exchanger plates made of austenitic stainless steel alloys nickel/nickel alloys, titanium ect.	(Dr.-Ing. Georg Henkel/Dipl.-Ing. Benedikt Henkel)	178
VI. Preventive Measures for Mitigation of Fouling for Compact Heat Exchangers		185
VI.1 Inspection		
The Eddy Current Inspection Method	(Ingo Becker)	186
VI.2 Filtration/Mirco Filtration		193
Eliminating Contamination Problems in Processes and shortening maintenance Loops in Plate and Tube Bundle Heat Exchangers	(Dipl.-Ing. Alexander Matosovic)	194
Integrated System Solutions for Cooling Circuits with Compact Heat Exchangers	(Dipl.-Ing. R. Dickhaus)	208
VI.3 Chemical Conditioning		
Chemical Deblocking of Heat Exchangers by On-Stream-Cleaning and –Disinfection with Special Products and Services	(Dr.-Ing. Hans-Joachim Greunig)	220
VI.4 Cleaning and Reconditioning		
Reliability, Availability and Maintainability (RAM) with Compabloc Heat Exchangers	(Alfa Laval)	230
VII. Applications		239
The use of plate heat exchangers to cool and mix high-viscosity media	(M. Reppich / F. Schenker)	240
Heat Recovery by Plate Heat Exchangers	(Dipl.-Ing. Hermann Petermann / Dipl.-Ing Hartwig van Düllen)	248
New Possibilities for the Application of Ceramic Heat Exchangers in Processes with High-temperatures and Difficult Atmospheres	(Andreas Hiller/Jan Löser / Christoph Schmid / Gotthard Nauditt)	256
Development of a ceramic plate-fin Heat Exchanger for operation temperatures up to 1250°C	(J. Schulte-Fischedick, Stefan Zunft)	264
Appendix		277
1. Authors-Index		278
2. Advertisers-Index		283